## Indented Cylinder Separators <br> HSR 1020 R-L - 16020 R-L

Indent cylinder batteries are used for length grading of all granular materials such as wheat, oat, maize, rice, fine, lentils, stones from peas, sticks from sunflower or sugar beet,, plastic particles etc., as well as for the extraction of unwanted short or long admixtures.

Through the inlet housing, the granular material to be graded flows into the interior of the rotating cylinder whose cover is provided with special deep drawn „teardrop or spherical, shaped pockets for the most precise length separation.


The grains that embed themselves fully into the indents, will be lifted and after a certain distance (adjustable to suit) will fall out of the pockets under gravity into the trough (Trough-Product) and will be discharged by means of a conveying screw.
Those kernel, however which are longer than the indent diameter will immediately slide out and remain on the inside surface of the indent cover (Shell-Product). This shell product flows to the discharge point of the cylinder and will be discharged into the outlet housing.
Depending on the necessary separation requirement the kernels undergo a Round or Long Grain separation.

## Optional equipment

On request the machine can be equipped with:

- Pocket air cleaning system
- Adjustable cylinder inclination
- Stirring device
- Wear resistant lining
- Adjustable speed
- Automatic trough adjustment

1. Inlet
2. Good product (e.g. wheat)
3. Long grain (e.g. barley, wild oats)
4. Broken kernels and weeds
5. Aspiration

| Technical data |  | Type HSR |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1020 | 2020 | 3020 | 4020 | 5020 | 6020 | 8020 | 10020 | 12020 | 16020 |
| Capacity | t/h |  |  |  |  |  |  |  |  |  |  |
| Wheat |  | 1,0 | 2,0 | 3,0 | 4,0 | 5,0 | 6,0 | 8,0 | 10,0 | 12,0 | 16,0 |
| Barley |  | 0,8 | 1,6 | 2,4 | 3,2 | 4,0 | 4,8 | 6,4 | 8,0 | 9,6 | 12,8 |
| Rice (white) |  | 0,4 | 0,8 | 1,2 | 1,6 | 2,0 | 2,4 | 3,2 | 4,0 | 4,8 | 6,4 |
| Motor (standard) | kW | 2x0,37 | 2x0,55 | 2x1,1 | 2×1,1 | 2×1,1 | 2×1,1 | 2×3,0 | 2x3,0 | 2x3,0 | 2x4,0 |
| Air requirement | $\mathrm{m}^{3} / \mathrm{min}$ | 6 | 7 | 9 | 9 | 9 | 9 | 12 | 12 | 12 | 12 |
| Cylinder dim. | mm |  |  |  |  |  |  |  |  |  |  |
| $\emptyset$ |  | 400 | 400 | 600 | 600 | 600 | 600 | 900 | 900 | 900 | 900 |
| Length |  | 1000 | 2000 | 1500 | 2000 | 2500 | 3000 | 2000 | 2500 | 3000 | 4000 |
| Dimensions | mm |  |  |  |  |  |  |  |  |  |  |
| Length |  | 2107 | 3145 | 2905 | 3405 | 3905 | 4405 | 3765 | 4265 | 4765 | 5775 |
| Width |  | 715 | 715 | 920 | 920 | 920 | 920 | 1205 | 1205 | 1205 | 1205 |
| Height |  | 1260 | 1260 | 1740 | 1740 | 1740 | 1740 | 2480 | 2480 | 2480 | 2480 |
| Net weight | kg | 420 | 680 | 980 | 1110 | 1230 | 1470 | 1980 | 2240 | 2490 | 2630 |

Technical data can vary for certain of the above due to continued development, or a different machine composition.

